



# Metrology solutions with diamond quantum sensors

Teratec

KWAN-TEK - Thomas Hingant

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# KWAN-TEK: Startup in Quantum Sensing



Founded in April 2020 (Lorient, France)



Metrology solutions based on diamond quantum sensors



Pioneer French SME on diamond quantum sensors



7 Patents

24 staff

- 17 in R&D
- including 5 PhD
- Multiple skills

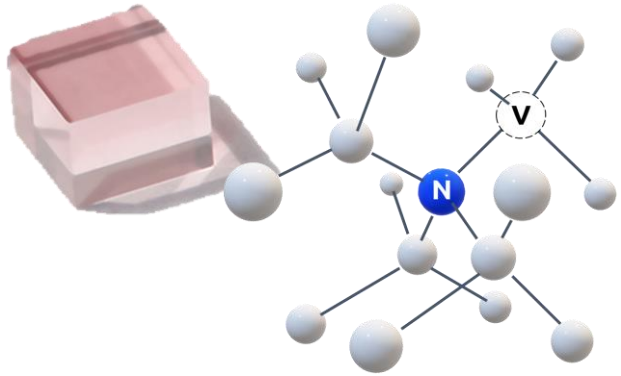
## Recognitions and Partnerships



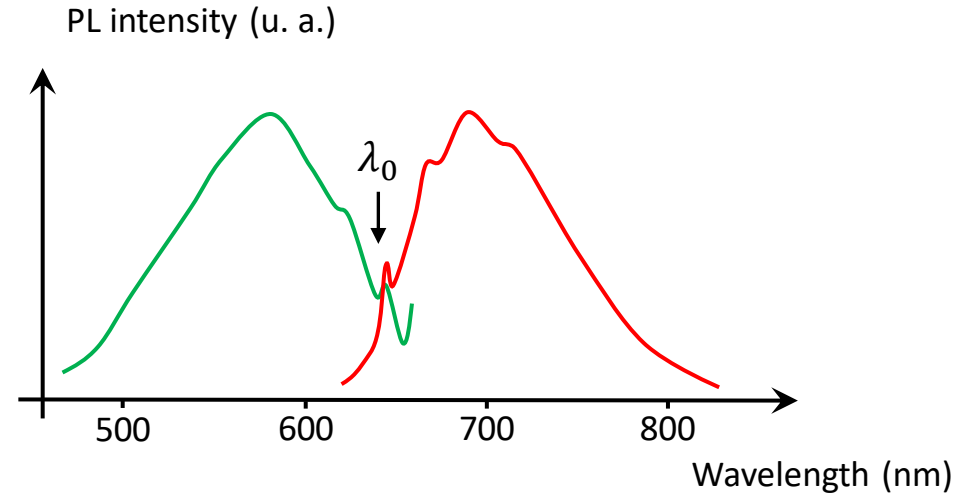
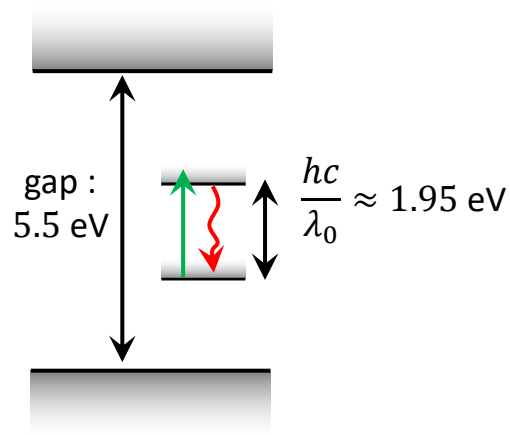
What can (diamond) quantum sensors bring to the industry?

# The NV centre in diamond

The NV centre in diamond is an atomic defect, perfectly photostable

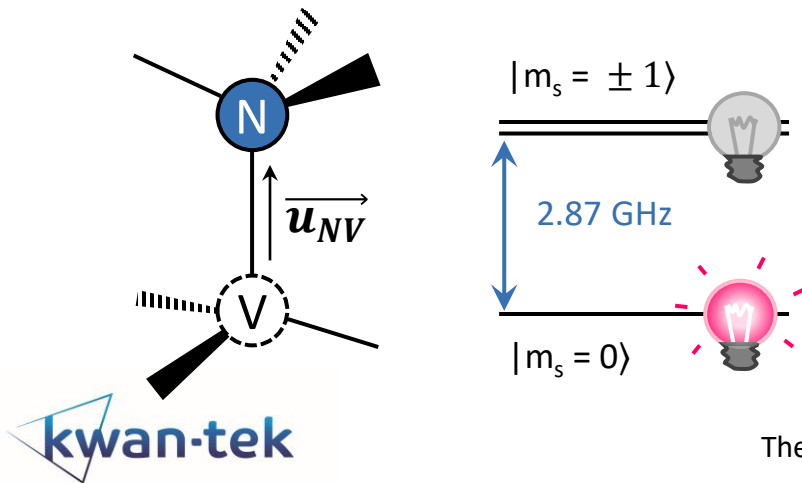


NV : Nitrogen Vacancy



Electronic spin  $S=1$ , optically addressable

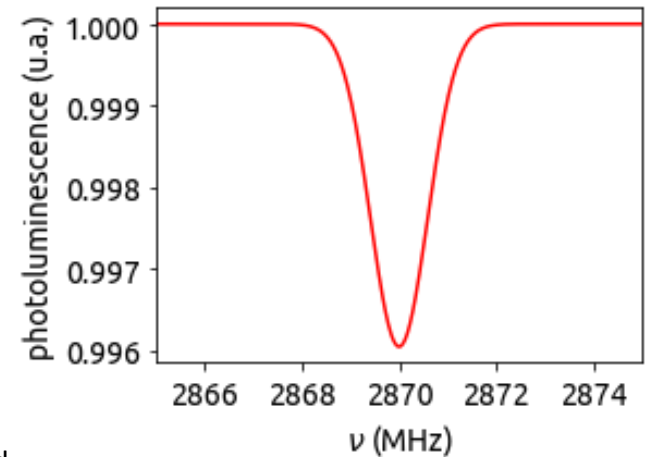
Optically detected magnetic resonance (ODMR)



## 2 key properties:

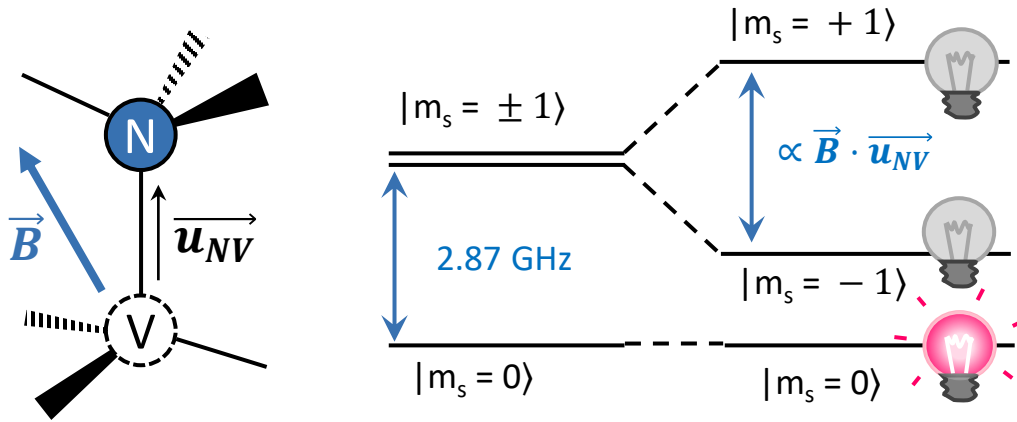
Under green light excitation

- Initialisation into  $|m_s = 0\rangle$
- Optical readout



# NV magnetometry

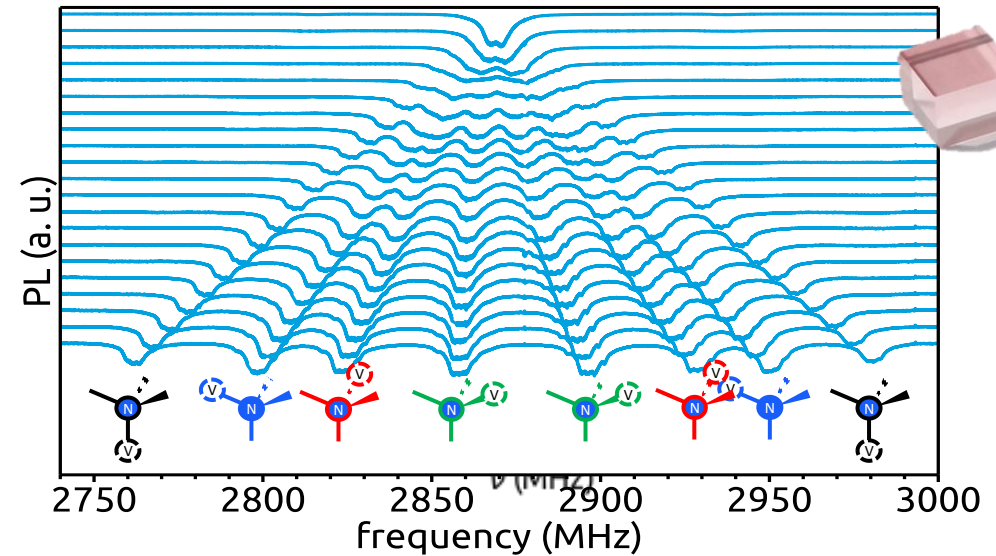
With a magnetic field: degeneracy between +1 and -1 is lifted (Zeeman effect)



**A bulk diamond is an excellent magnetometer**

- High resolution, small size (10 ~ 100  $\mu\text{m}$ )
- Vectorial (3 axes)
- Quantitative and absolute (no calibration)
- High sensitivity ( $\leq \text{nT/VHz} \rightarrow 10 \text{ pT/VHz}^*$ )
- Robust

Bulk diamond: 4 possible orientations



for which applications?

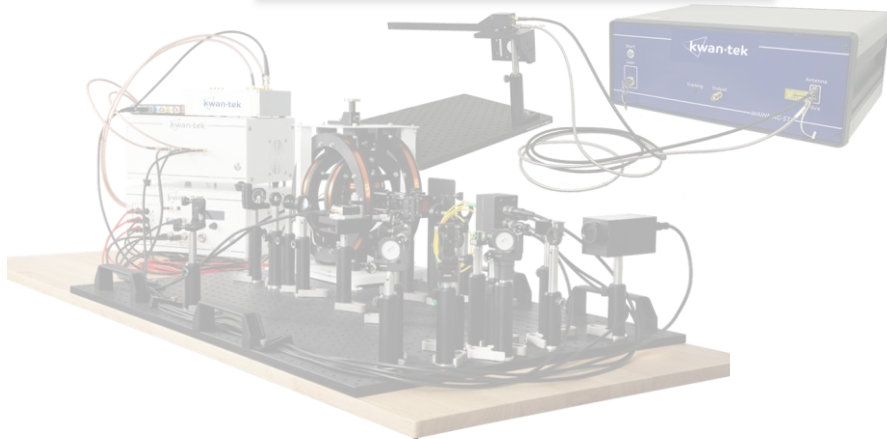
\*See for example J. F. Barry, et al. "Optical magnetic detection of single-neuron action potentials using quantum defects in diamond," PNAS (2016).

# Development of new applications

The NV centre is an excellent magnetometer

→ unique combination of **resolution** – **accuracy** – **integration**

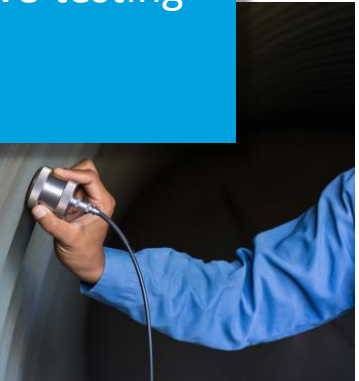
Scientific  
instrumentation &  
Teaching



Navigation & détection



Non destructive testing

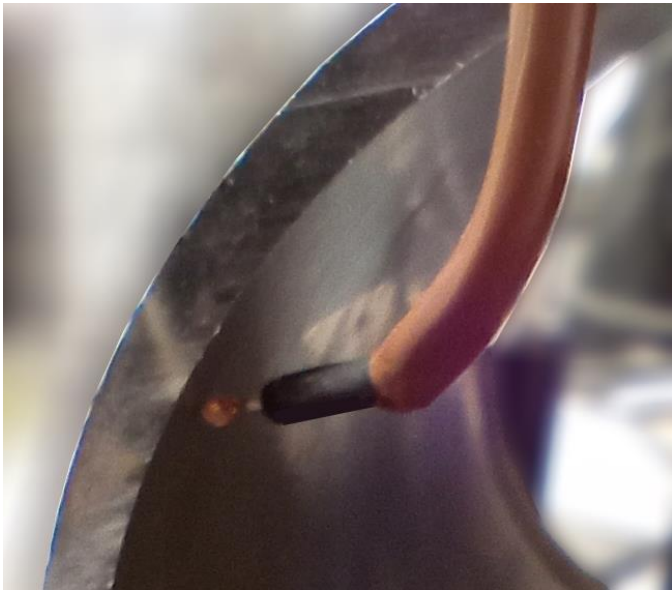


Many techniques already make use of the magnetic field for NDT (magnetoscopy, Eddy current, Barkhausen noise, ...)

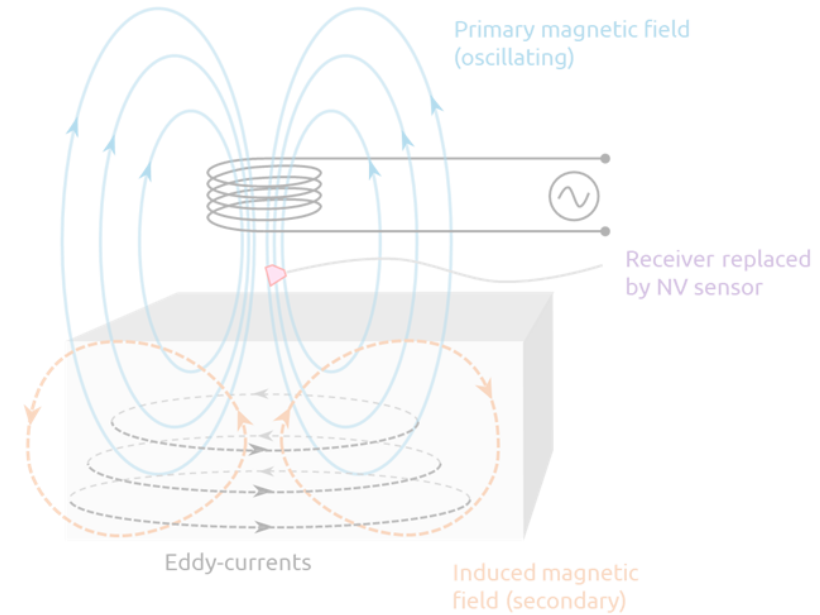
# NV sensing for non-destructive testing

Goal: improve magnetic-based detections with NV sensors

DC sensing: e.g. magnetic flux leakage



AC sensing: e.g. Eddy currents

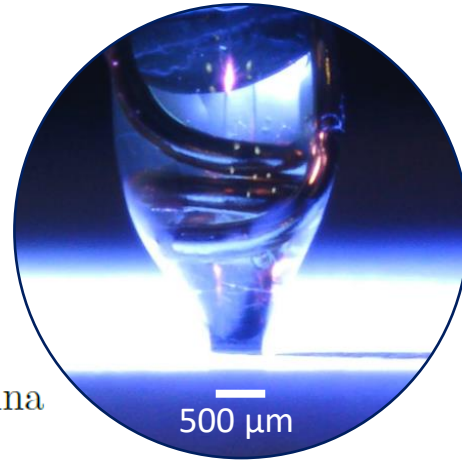
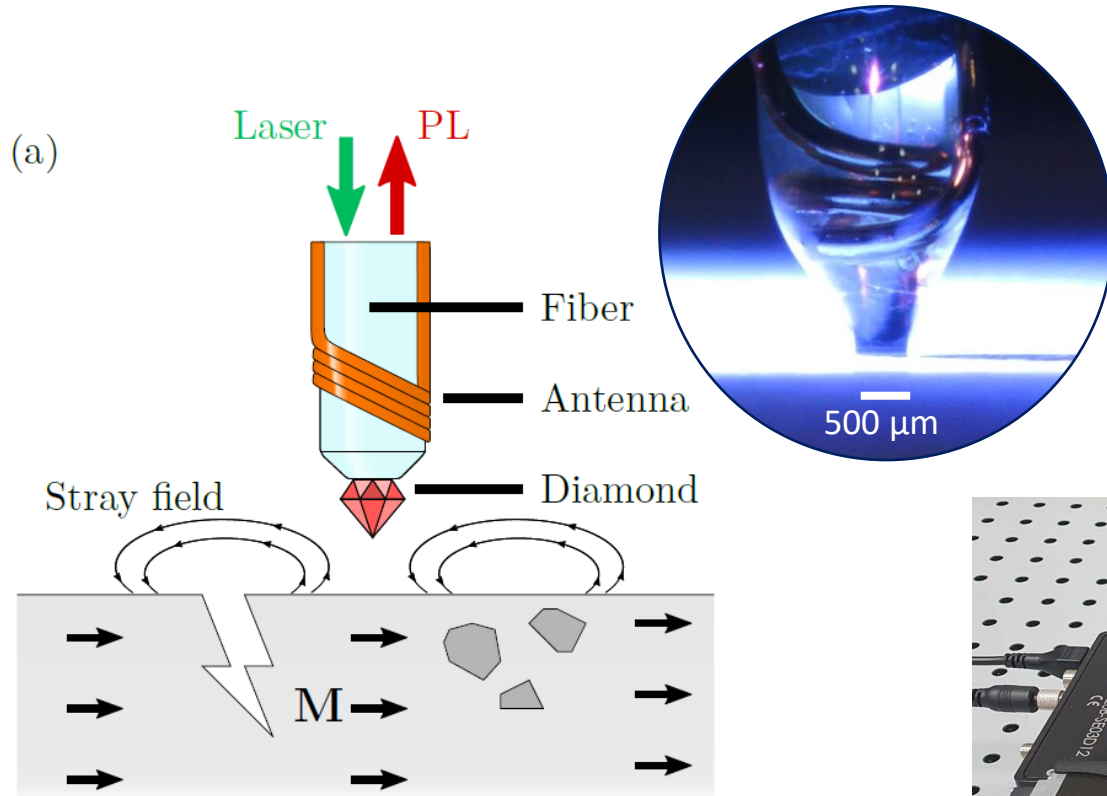




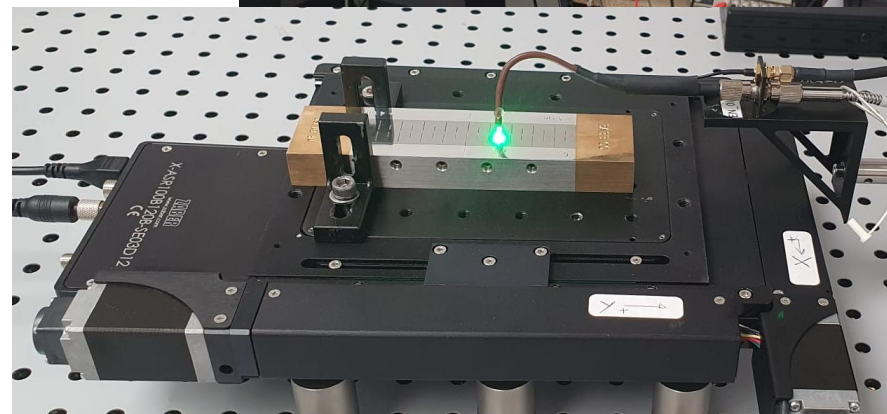
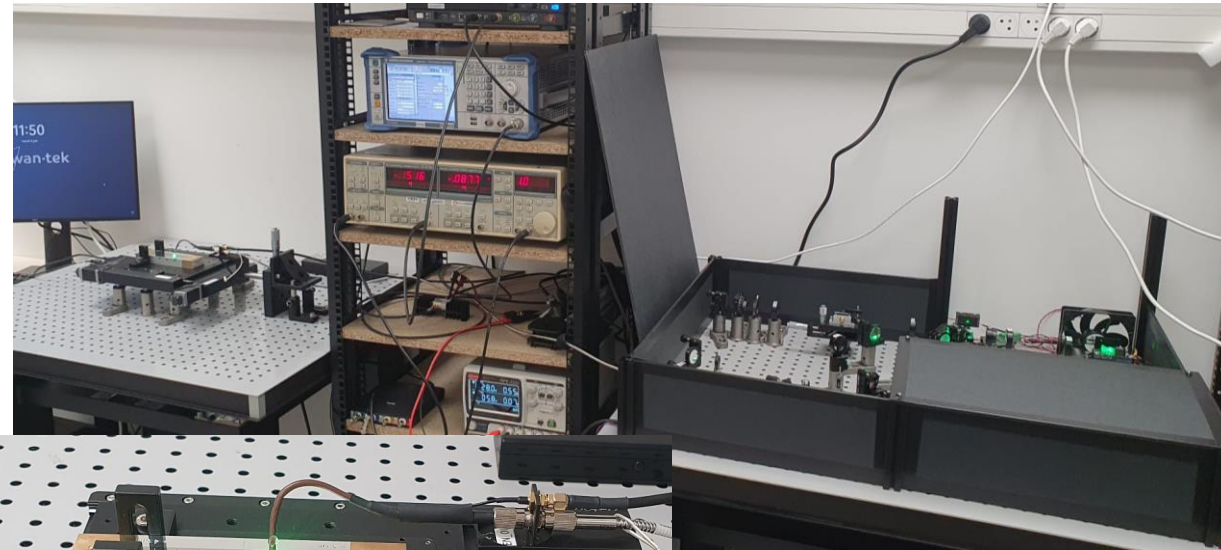
# DC Sensing: MFL

**Principle:** local defects such as cracks in steel give rise to stray magnetic fields (as soon as  $\text{div}(\vec{M}) \neq 0$ )

→ Scan a magnetometer close to the part to measure stray fields and detect defects.



Test set-up



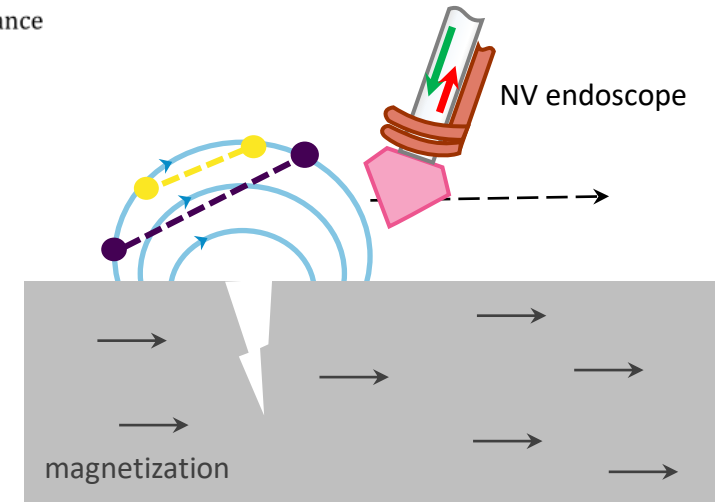
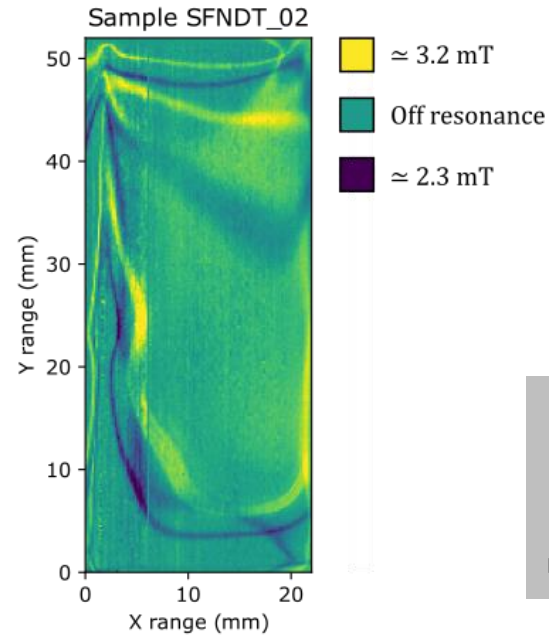
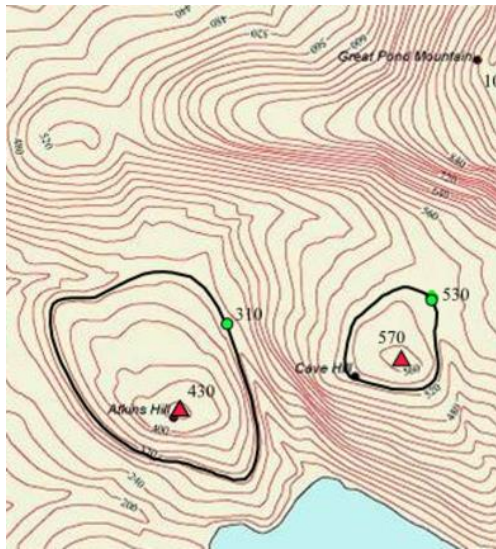
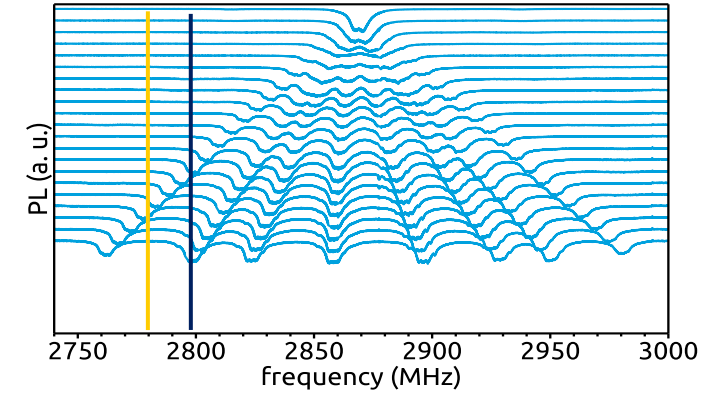


# Quick imaging: iso-field (iso-B)

Iso-field maps are obtained by fixing the microwave frequency

**Field contours** are observed, corresponding to a given projection of the magnetic field

(cf. relief maps)

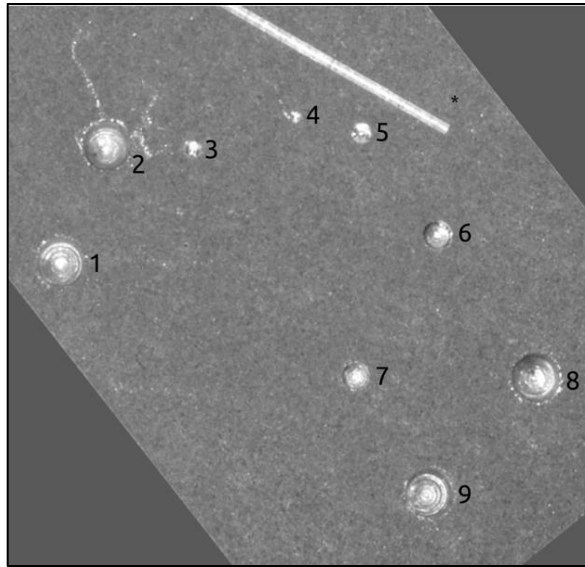


Iso-B maps contains vectorial and quantitative information about the magnetic field

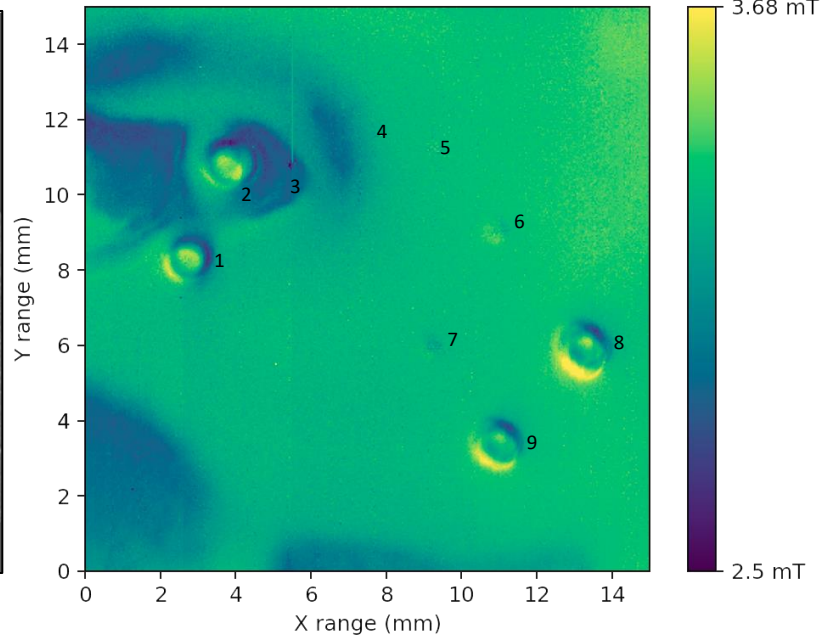
# Example of results (1)

## Detection and quantification of small defects by magnetic field imaging

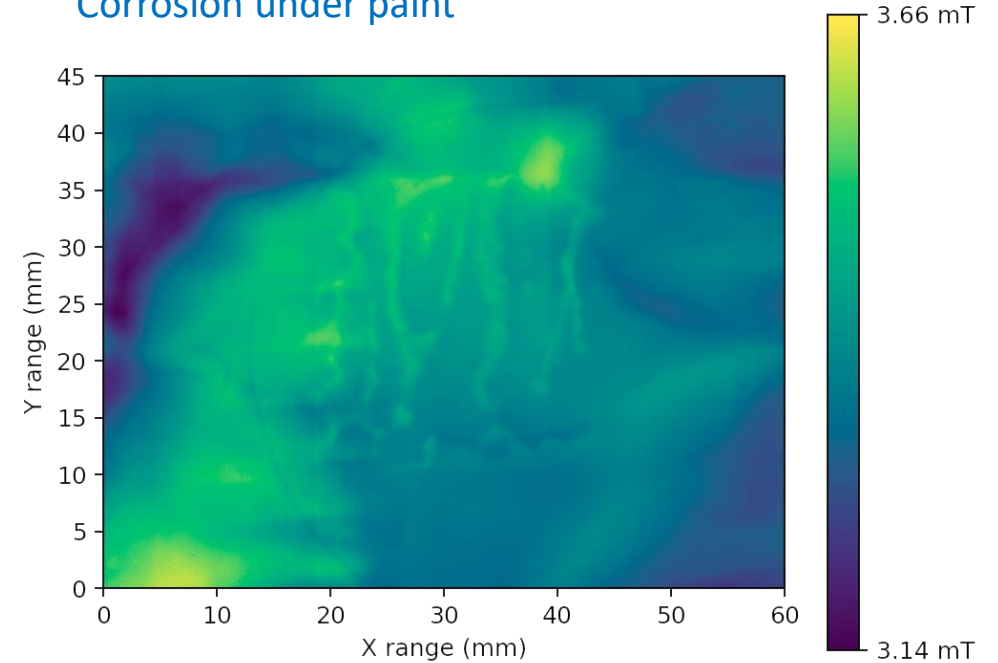
### Simulated corrosion pitting in 300M steel



Photographs of the part



### Corrosion under paint

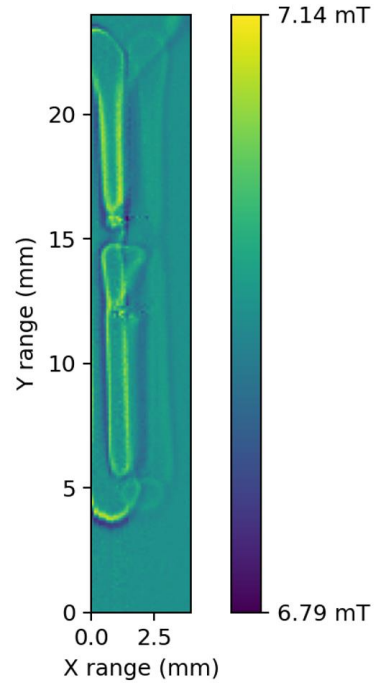
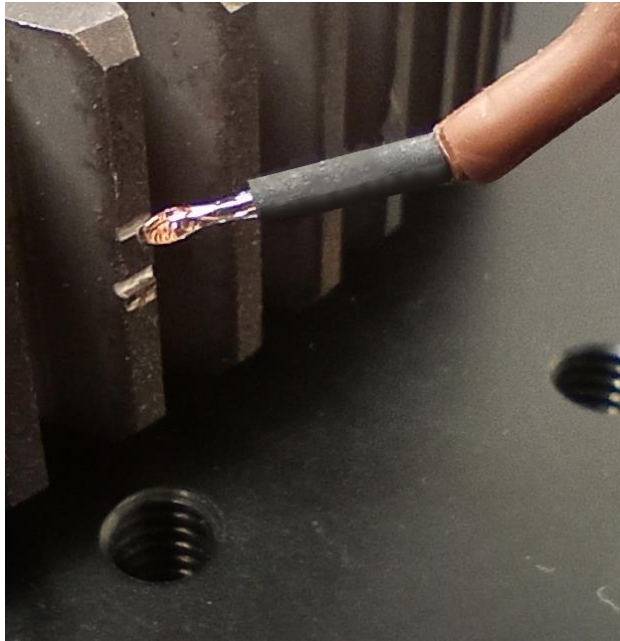


- Holes between 200  $\mu\text{m}$  and 1.4 mm
- Image taken at remanence

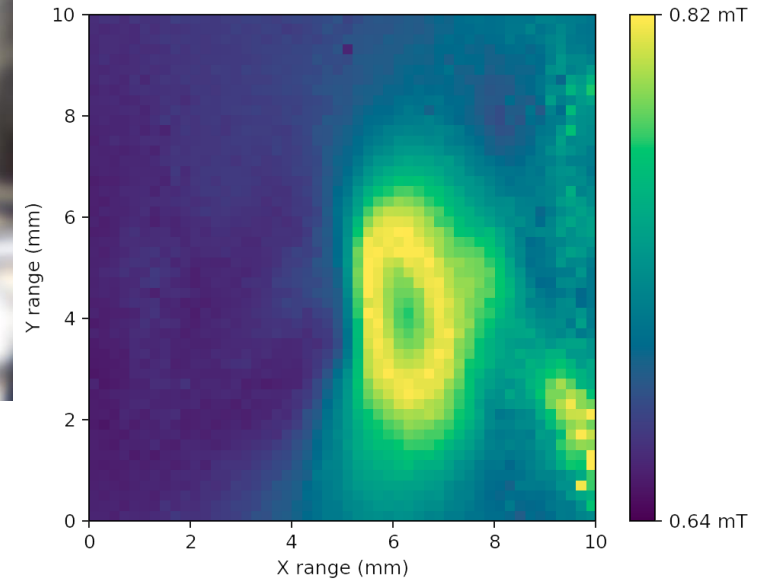
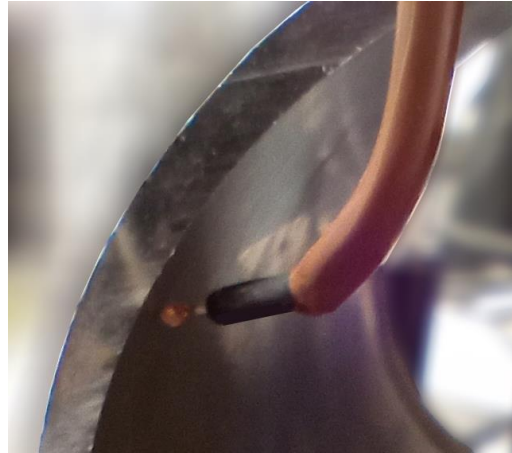
# Example of results (2)

## Defect in complex geometries

Damaged gear



Sub-millimetre hole in a steel tube (300M)

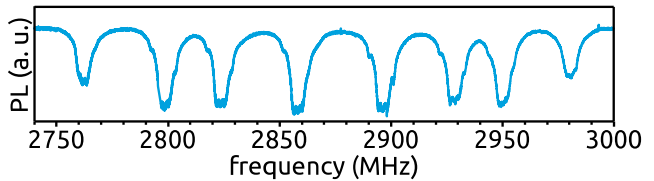
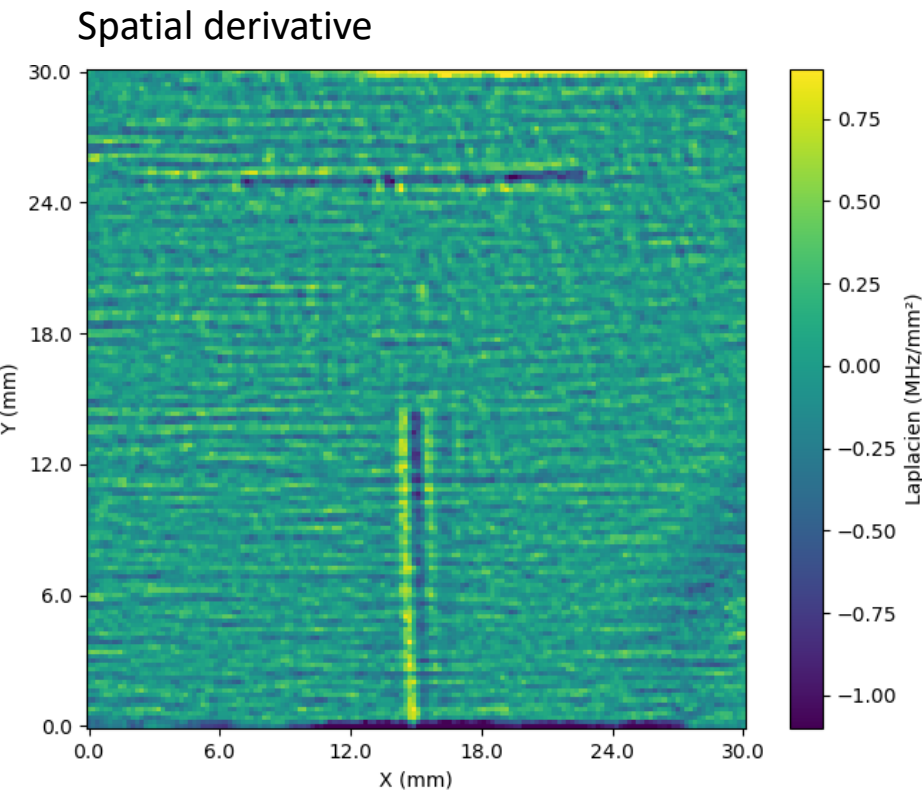
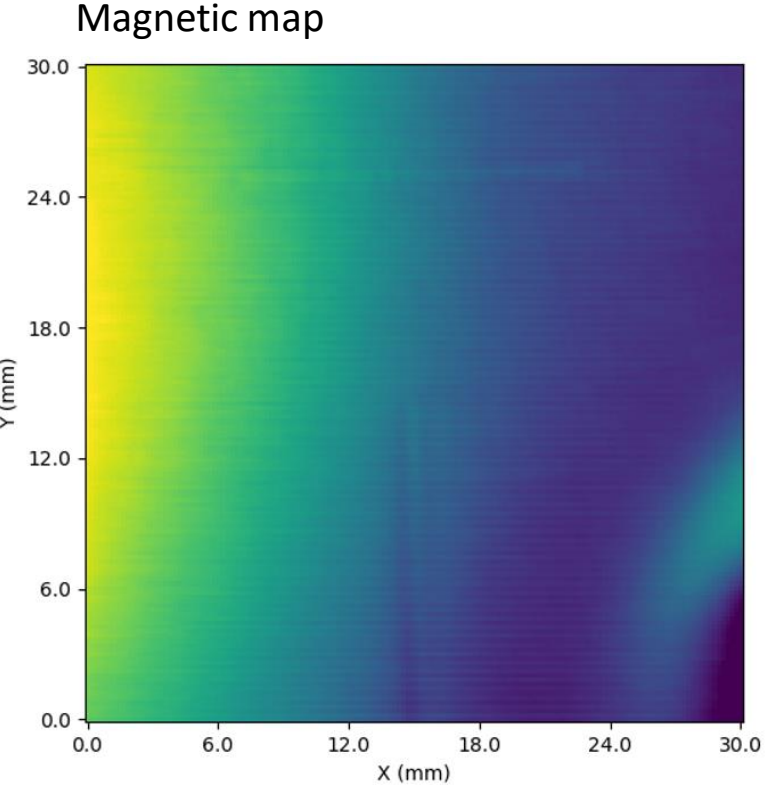


# Quick and quantitative maps with resonance tracking

Example: detection of grinding burns in steel



Photograph  
(after chemical revelation)





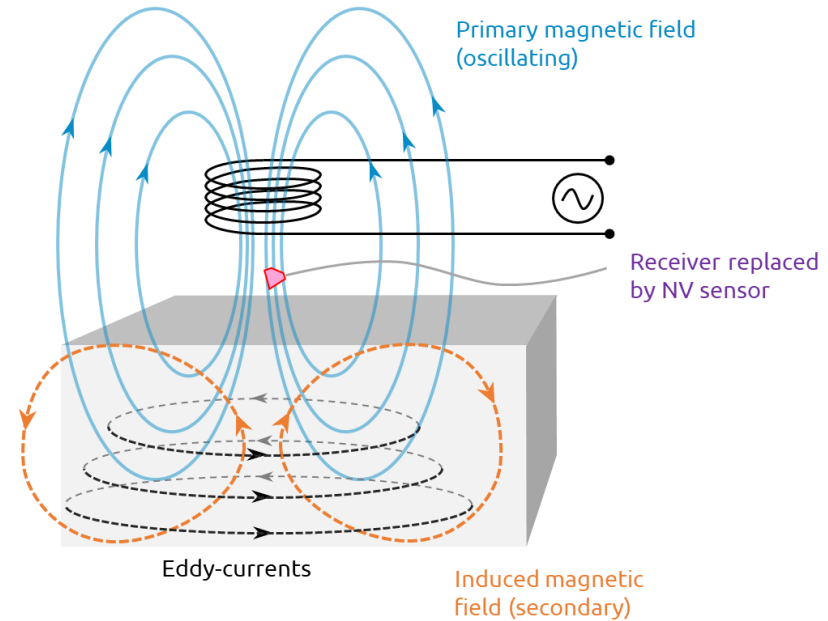
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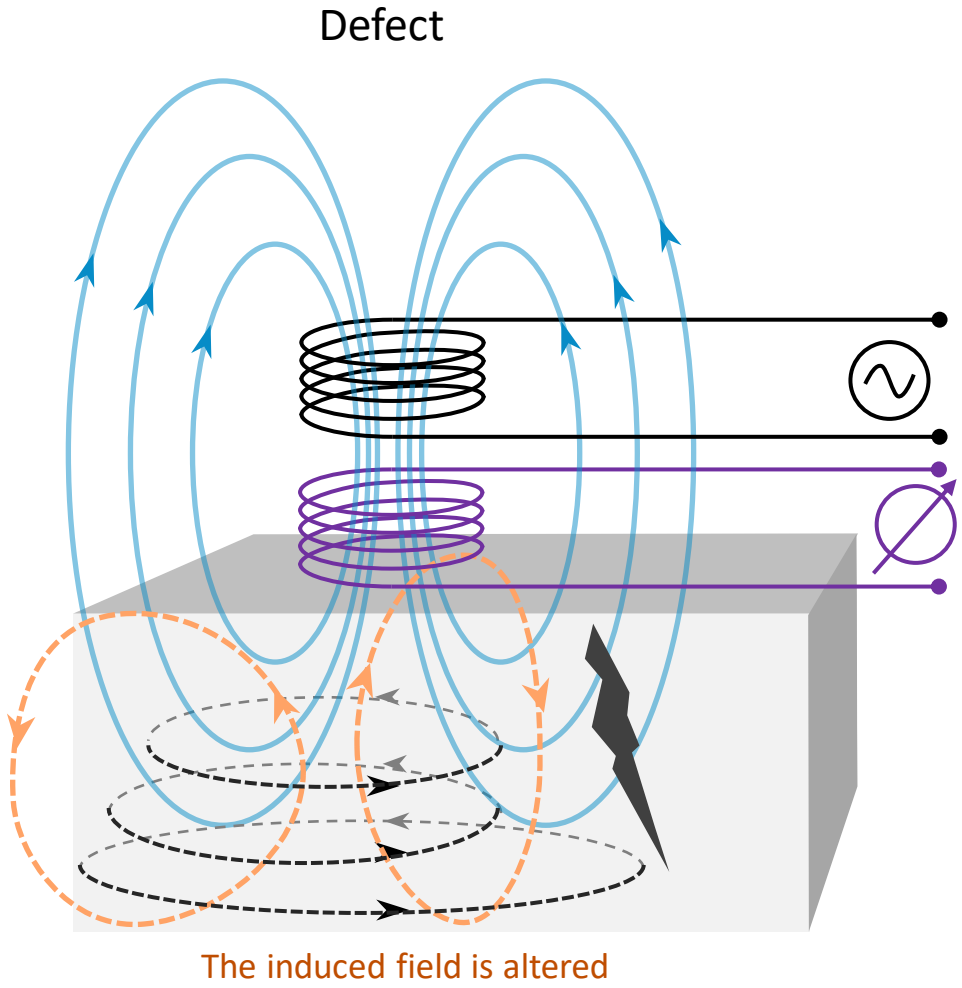
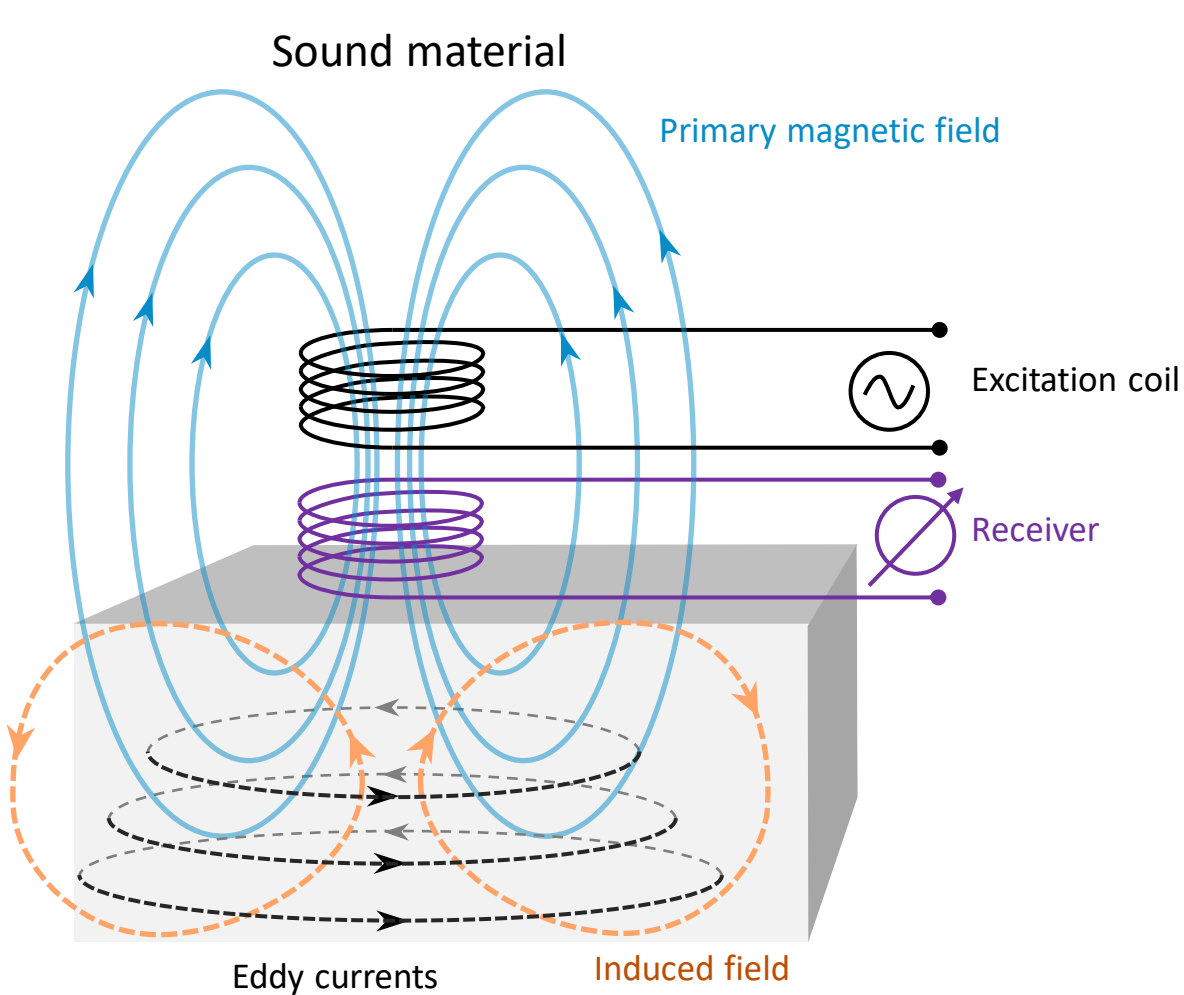
DC sensing: e.g. magnetic flux leakage



AC sensing: e.g. Eddy currents

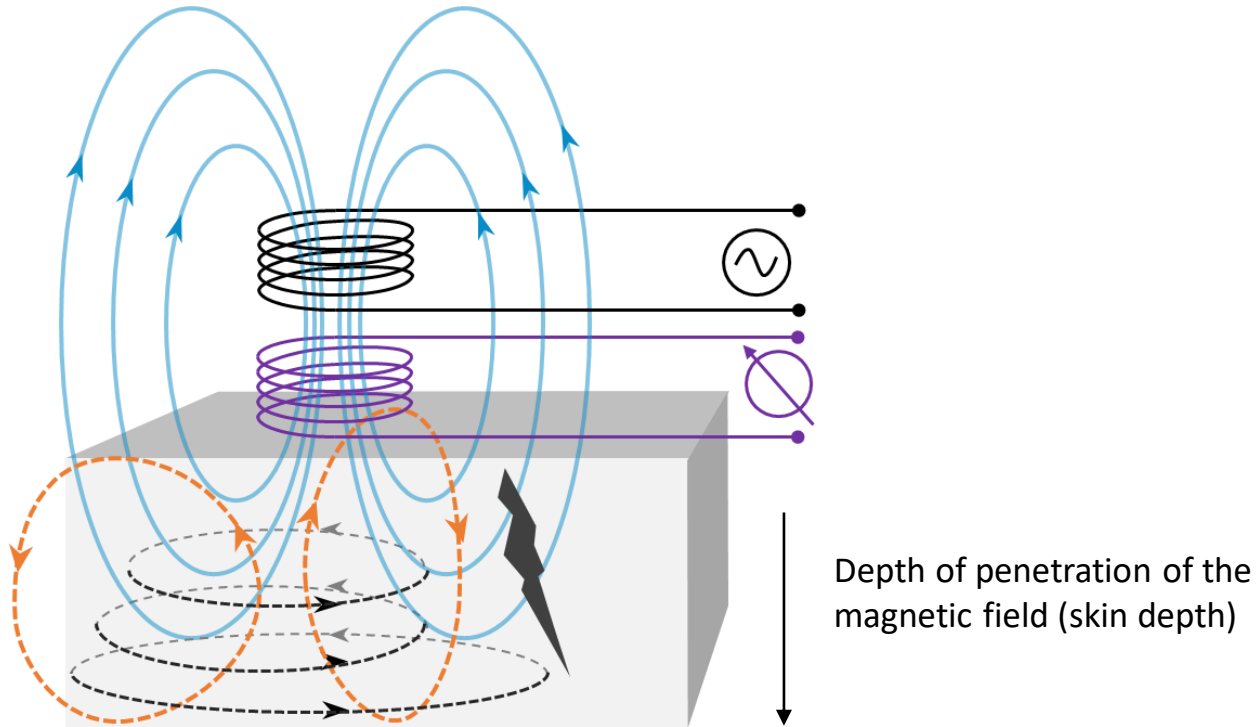


# Eddy current testing

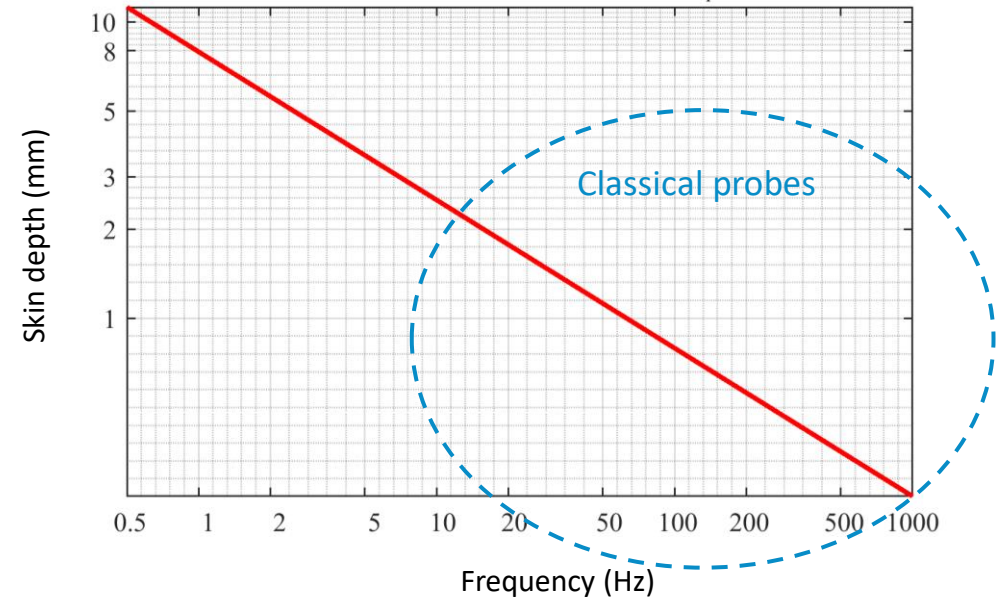


# Eddy current testing

Effect of frequency



Example - 300M steel  
 $\sigma = 4 \cdot 10^6 \text{ S/m}, \mu_r = 1000$

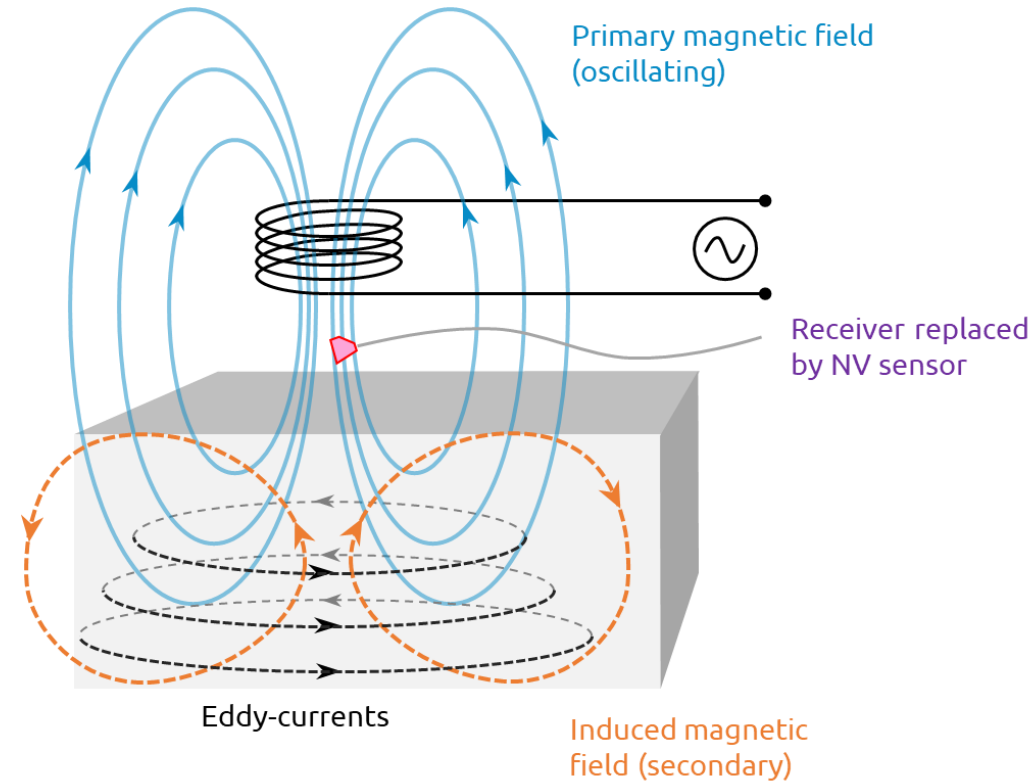


Frequency needs to be lower to inspect deeper in metals  
→ the induced field is weaker and the noise of classical probes increases (1/f).



# NV for eddy current testing

## Advantage of NV for eddy currents:



- Improve the resolution (reducing the surface of classical probes reduces the sensitivity).
- Increase measurement depth with lower frequencies

	Classical sensors	NV
Depth in steels	~ 1-3 mm	~ 10 mm
Resolution	~ 1 mm	< 100 $\mu$ m

# Advantages of NV for NDT

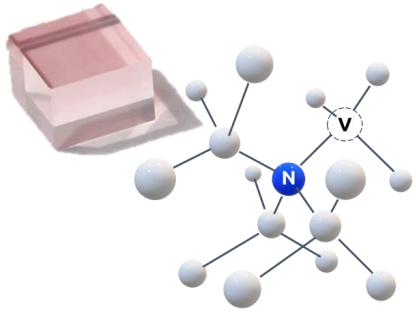
## Reliable and efficient

- High sensitivity ( $< \text{nT}/\sqrt{\text{Hz}}$ )
- High resolution ( $< 10 \mu\text{m}$  achievable)
- Quantitative and no calibration
- Digital measurement

## Easy implementation

- Small probe (sub-mm) for difficult geometries
- Ready-to-use (no coupling fluid, no preparation)
- Detection through paints and coatings

# Conclusion – what can quantum sensors bring to the industry?



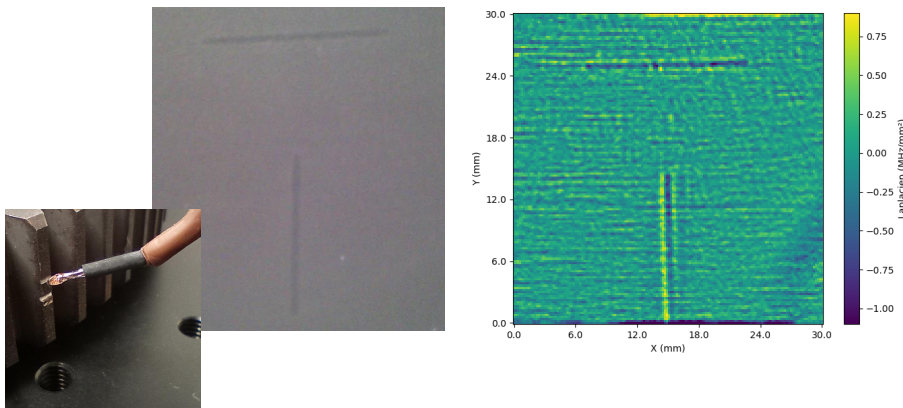
Diamond quantum sensors push back the limits of classical sensors:

- Better sensitivity vs. resolution
  - No calibration
  - Easy integration, small size
- this opens new perspectives for applications

We think that diamond sensors can improve existing magnetic-based NDT techniques (MFL, EC ...)

→ incremental change of the existing (cost efficient)

... which can still detect undetectable critical defects (hydrogen, nuclear, aeronautics...)



More sensitive, more efficient, not more complicated

Thank you

